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3-80-301-26635

DRAWING No

01

EP AS PER DRG NO.
3-80-300-19825
STY-P, d₁= 260

02

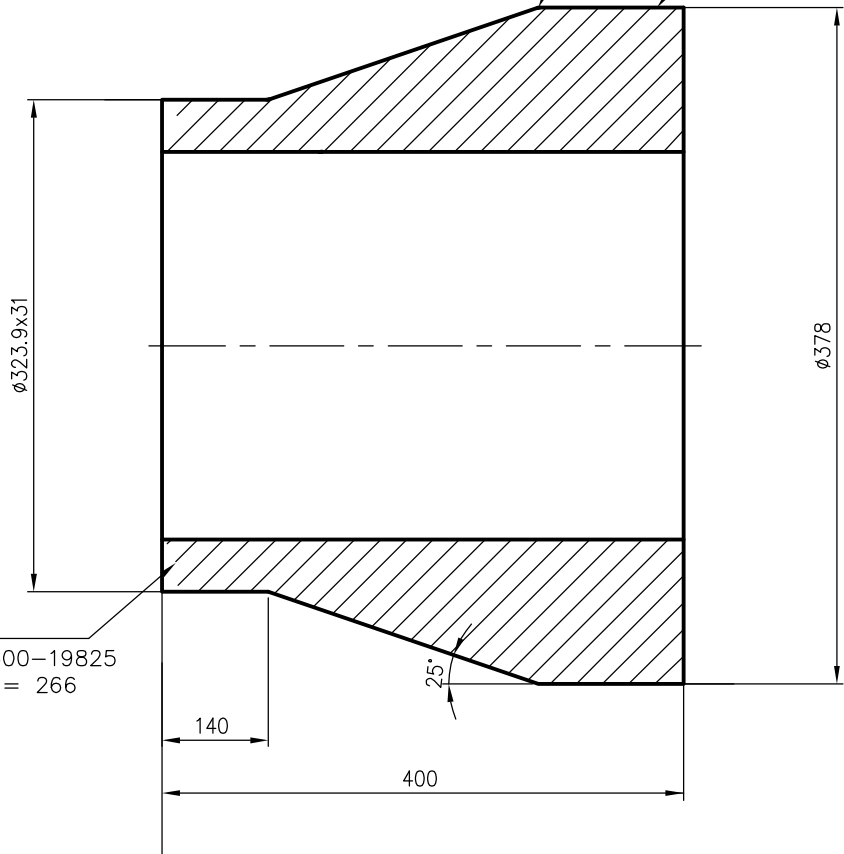
DESIGN PRESSURE :166.1kg/sq.cm(g)
DESIGN TEMPERATURE: 540°C

NOTES :-

12.5

01. ELECTRODE TO BE USED ARE,
a) TIG¹/₄ : RT2 cr 1Mo
b) ARC : E 9015 B9
02. FOLLOW APPLICABLE QCP.

EP. As Per
DRG. 3-80-300-19825
Figure-X, d₁ = 266



	01	MATCHING PIECE ID262Max.Xthk.59Min.	3-80-301-26635		92 517 894 0000 SA 182 F91	A	182 000 1
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	LOKESH		28-09-09	
APPD	PARAMESH		28-09-09	
	C V N		28-09-09	

REV 02	DATE 13.01.12	ALTERED SUKUMAR APPROVED C V N	REV 01	DATE 11.05.10	ALTERED G PARAMESH APPROVED C V N
ZONE	DESIGN PRESSURE,TEMPERATURE INDICATED. NOTES ADDED.		ZONE	EP STYLE MADE AS STY-P INSTEAD FIG-P	

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		N.T.S	182.000	3-80-301-24327	
TITLE				CARD CODE	DRAWING No.	REV
MATCHING PIECE ID260 X 59 thk./ OD323.9x31				U 01	3-80-301-26635	02

ERROR: syntaxerror
OFFENDING COMMAND: --nostringval--

STACK:

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(install)  
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